



TÜV SÜD POLSKA Sp. z o.o.
 ul. Podwale 17
 00-252 WARSZAWA
NOTIFIED BODY No. 2527



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 2527-CPR-1A.155.05

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL STRUCTURAL COMPONENTS

welded and screwed execution class up to EXC3
 conformity declaration method: 1, 3a according to EN 1090-1:2009 + A1: 2011
 declared performance characteristics proved by the manufacture on the basis of:
 initial type testing (ITT)

placed on the market under the name or trade mark of:

INSS-POL Sp. z o.o.
 ul. Międzyzleska 6A, 50-514 Wrocław, Poland

and produced in the manufacturing plant(s):

INSS-POL Sp. z o.o.
 ul. Międzyzleska 6A, 50-514 Wrocław, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011

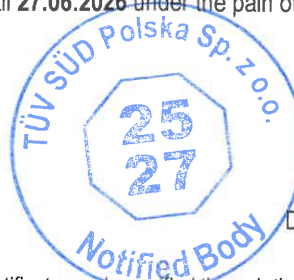
under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **29.07.2015**, revised on **22.08.2023** and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until **27.06.2026** under the pain of expiry of the certificate.

Warsaw, date 22nd of August 2023



Ewelina Czerwonka
 Deputy Director of Certification Centre

The validity of the certificate can be verified through the QR-code or under:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/



Polska

WELDING CERTIFICATE

Issue No. 3 of 22nd of August 2023

for:

INSS-POL Sp. z o.o.

ul. Międzyzleska 6A, 50-514 Wrocław, Poland

1. Scope of the certificate:

Manufacturing of steel structural components according to requirements of PN-EN 1090-2:2018.

2. Type of products:

Steel structural components in execution classes EXC1, EXC2, EXC3.

3. Powers for welding:

- **The quality requirements for fusion welding of metallic materials of PN-EN ISO 3834-2 in the scope of manufacturing of products listed in point 2 are fulfilled.**

- **Parent metal groups** (according to ISO/TR 15608):

1.1, 1.2, 8.1, 8.2, 10.1

- **Welding processes and allied processes** (according to EN ISO 4063):

15	Plasma arc welding
135	MAG welding with solid wire electrode
141	TIG welding with solid filler material (wire/rod)

- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
MOSEK Tomasz	Welding Supervisor	IWE

4. Other applied processes:

Mechanical fastening, assembly on-site, surface protection.

This welding certificate will remain valid as long as no cases occur listed in point B.4.1 of EN 1090-1:2009+A1:2011 and unless the certificate of conformity of the Factory Production Control is not suspended or withdrawn by the notified body.

Remarks: - - -

Warsaw, 22.08.2023



Ewelina Czerwonka
Deputy Director of Certification Centre